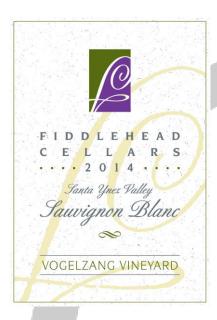
FIDDLEHEAD

Vogelzang Vineyard 2014 SAUVIGNON BLANC

SANTA YNEZ VALLEY



KATHY'S CORNER

Continuing my quest to present wines that truly reflect their origins, I am pleased to showcase the second release of our limited-edition, Vineyard-Designated Sauvignon blanc series.

Historically, I purposefully and selectively blend the fruit from stellar vineyards to craft three unique styles of Sauvignon blanc, akin to wine styles from around the world: 'Happy Canyon' (Loire Valley), 'Hunnysuckle' (Bordeaux), & 'Goosebury', (New World). My vineyard sources always have been treasured as an essential component in making each of these wines successful.

With this bottling, I give focus to the individual vineyard characteristics – specifically those of Vogelzang Vineyard. I select the purest, most outstanding stand-alone barrels— true to the vineyard & true to the vintage- to give you a peek at its contribution to my other soulful blends.

Enjoy with Cheers, Kathy

- The 2014 Vintage: Continuing climate changes in CA shaped a memorable vintage. Our earliest harvest to date for Sauvignon blanc began on August 14th, which was driven by early bud break, low annual rainfall (less than 9 inches), and global warming. Summer and early fall temperatures were moderate and there were no significant heat spikes. To our delight, the resulting small berry sizes offered concentrated flavors with excellent intensity.
- The Vineyard: 100% Vogelzang Vineyard
- The AVA: More specifically, this vineyard is located in the "Happy Canyon of Santa Barbara" AVA, nestled within the larger Santa Ynez Valley AVA boundaries on its eastern-most border. This bucolic canyon is cherished for its warmer growing days that favorably tame herbaceous expressions in favor of more elegant fruit-based flavors. The cool, fog-laden evenings foster the preservation of natural grape acidity and hence eliminate the need for winemaking intervention.
- Winemaking:
 Grapes are
 hand-

harvested and hand-sorted under the moonlight into half-ton picking bins.

The finest,



perfectly ripe clusters are retained for whole-cluster pressing at the winery. Aged *sur lie* in 100% Damy French oak in a combination of once- and twice-used oak barrels for 9 months; entirely non-malolactic.

- The Wine: Aromatics package a sachet of key lime, coriander, lemon cream and a hint of clove, with added notes of white grapefruit and a finish of d'anjou pears and toasted vanilla bean. In this vintage cuvée, two clones foster added dimension: the zesty, backbone from Clone 1 (33%) partnered with the fragrant Musque Clone (66%).
- pH = 3.43 Acid = 6.50g/L Alc by Vol = 13.5%
- Production: 83 cases